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JUMO PROCESS CONTROL INC.

885 Fox Chase, Suite 103

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Data Sheet 90.6021

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Platinum-glass temperature sensors to EN 60 751

- for temperatures from -200 to +400°C
- standardized nominal values and tolerances
- as single or twin temperature sensor
- suitable for measurements under highly humid ambient conditions
- can be used directly in many liquids
- highly resistant to shock and vibration

Introduction

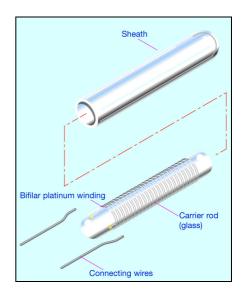
Platinum-glass temperature sensors belong to the category of wirewound constructions. One or two measurement windings are wound on a glass rod, each in the form of a bifilar winding. The winding is fused onto the glass and provided with connecting wires. The nominal resistance is calibrated by altering the winding length. Afterwards, a sleeve is pushed over the glass rod plus measurement winding and the components are then fused together. The glass material used is matched to the expansion coefficient of the platinum wire as far as possible. An additional artificial ageing process ensures that good long-term stability is achieved. The operating temperature covers the range from -200 to +400°C.

JUMO platinum-glass temperature sensors are distinguished by a design that is extremely resistant to shock and vibration. Furthermore, the connecting wires exhibit a very high tensile strength. Another advantage of this style is that the temperature sensors can readily be used for measurements in highly humid environments or directly in the liquid, thanks to the hermetic sealing of the measurement winding and the excellent chemical resistance of the glass. In addition, the familiar protection tube - a necessary component with other styles - can now be dispensed with, allowing short response times.

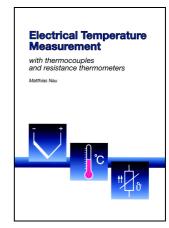
A wide variety of platinum-glass temperature sensors with single or double windings and standard nominal values to EN 60 751 are available from JUMO ex-stock.

Customized versions or laboratory resistance thermometers can be supplied on request (see Data Sheet 90.6024).

PG + PGL styles



Technical publication



This revised edition takes account of altered standards and recent developments. The new chapter "Measurement uncertainty" incorporates the basic concept of the internationally recognized ISO guideline "Guide to the expression of uncertainty in measurement" (abbreviated: GUM).

In addition, the chapter on explosion protection for thermometers has been updated in view of the European Directive 94/9/EC, which has been in force since 1st July 2003.

February 2003, 164 pages Publication FAS 146 Sales No. 90/00085081 ISBN 3-935742-07-X

JUMO platinum temperature sensors

Construction and application of platinum temperature sensors	Data Sheet 90.6000
Platinum-glass temperature sensors	Data Sheet 90.6021
Platinum-ceramic temperature sensors	Data Sheet 90.6022
Platinum-foil temperature sensors	Data Sheet 90.6023
Platinum-glass temperature sensors with glass extension	Data Sheet 90.6024
Platinum-chip temperature sensors with connecting wires	Data Sheet 90.6121
Platinum-chip temperature sensors on epoxy card	Data Sheet 90.6122
Platinum-chip temperature sensors with terminal clamps	Data Sheet 90.6123
Platinum-chip temperature sensors in cylindrical style	Data Sheet 90.6124
Platinum-chip temperature sensors in SMD style	Data Sheet 90.6125

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Data Sheet 90.6021

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Platinum-glass temperature sensors to EN 60 751

Brief description

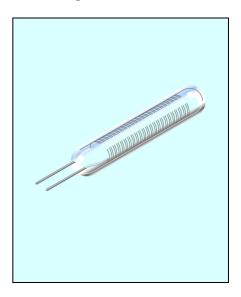
PG style platinum-glass temperature sensors are distinguished by their rugged construction. The wire winding that has been fused into the glass ensures that JUMO glass temperature sensors are generally extremely resistant to shock and vibration. Furthermore, the connecting wires exhibit a very high tensile strength.

Platinum-glass temperature sensors also allow problem-free measurement in highly humid environments, or even directly in various liquids.

Special miniaturized versions with small dimensions and fast response times round off the product range to cover a variety of applications.

These temperature sensors are frequently used in analytical and laboratory technology as well as in HVAC engineering, and for industrial humidity measurement.

PG style



Temperature sensors in blister belt packaging

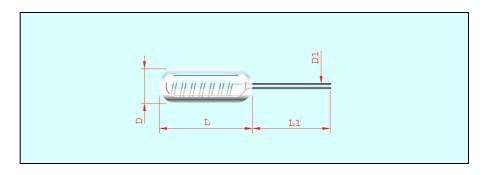
Temperature sensor					Connecting wire				Sales No. fe		
	Type	\mathbf{R}_0/Ω	D	L	Material	D1	L1	R _ι in mΩ/mm		1/3 DIN B	10. 10
	Туре	110/22		-	Waterial	D.		11[111 11152 111111		1/0 DIN D	
	PG 1.0910.1	1x100	0.9	10	Pt-Ni	0.15	10	5		on request	90/0
	PG 1.1308.1	1x100	1.3	8	Pt-Ni	0.15	10	5		on request	90/
	PG 1.1720.1	1x100	1.7	20	Pt-NiFe	0.20	10	12		90/00044808	90/0
	PG 1.1810.1	1x100	1.8	10	Pt-NiFe	0.20	10	12		90/00062525	90/0
	PG 1.2010.1	1x100	2.0	10	Pt-NiFe	0.20	10	12		on request	90/0
	PG 1.2812.1	1x100	2.8	12	Pt-NiFe	0.20	10	12		90/00044809	90/0
	PG 1.2830.1	1x100	2.8	30	Pt-NiFe	0.30	10	5		90/00046833	90/0
	PG 1.3812.1	1x100	3.8	12	Pt-NiFe	0.30	10	5		90/00051231	90/0
	PG 1.3830.1	1x100	3.8	30	Pt-NiFe	0.30	10	5		90/00062525	90/0
	PG 1.4512.1	1x100	4.5	12	Pt-NiFe	0.30	10	5		90/00040492	90/0
	PG 1.4825.1	1x100	4.8	25	Pt-NiFe	0.30	10	5		on request	90/0
	PG 1.4850.1*	1x100	4.8	50	Pt-NiFe	0.30	10	5		on request	90/0
	PG 1.3830.5	1x500	3.8	30	Pt-NiFe	0.30	10	5		90/00052496	90/0
	PG 1.2828.10	1x1000	2.8	28	Pt-NiFe	0.30	10	5		90/00063456	90/0
	PG 2.2525.1	2x100	2.5	25	Pt-NiFe	0.20	15	12		90/00056641	90/
	PG 2.4520.1	2x100	4.5	20	Pt-NiFe	0.30	15	5		90/00051227	90/0
	PG 2.4850.1*	2x100	4.8	50	Pt-NiFe	0.30	10	5		on request	90/0

Dim. tolerances: $\Delta D=\pm0.3$ / $\Delta L=\pm1.0$ / $\Delta D1=\pm0.02$ / $\Delta L1=+1.0/-2.0;$ with 2 x Pt100 ±5.0 Dimensions in mm.

or tolerance class /00063058 90/00063057 /00063056 90/00063055 /00066020 90/00034067 /00088708 90/00043804 /00064633 90/00064632 /00088709 90/00034065 /00087580 90/00031071 /00088710 90/00036206 /00088736 90/00080803 /00088711 90/00031072 /00087490 90/00031073 /00088712 90/00054629 /00088737 90/00080802 /00088738 90/00063259 /00087494 90/00038263 /00088713 90/00034544 /00088714 90/00054628

For a definition of the tolerance classes, see Data Sheet 90.6000

Dimensional drawing



^{*} Not in blister belt packaging, but packed in a cardboard box.

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Data Sheet 90.6021

Technical data

Standard

EN 60 751

Temperature coefficient Temperature range

 $\alpha = 3.850 \times 10^{-3} \, ^{\circ}\text{C}^{-1}$ (between 0 and 100 $^{\circ}\text{C}$)

-200 to +400°C

Tolerance

Temperature validity range Class 1/3 DIN B: - 70 to +250°C Temperature validity range Class A: -200 to +400°C Temperature validity range Class B: -200 to +400°C

Measuring current

Pt100 recommended: 1.0mA Pt500 recommended: 0.7mA

Pt1000

recommended: 0.1 mA 10mA

Maximum current

Pt100 Pt500 5mA Pt1000

Operating conditions

Suitable also for unprotected application in high-humidity environments and in liquid media (e. g. caustic solutions). The medium to be measured must not form a chemical bond

with the temperature sensor (qualification by the user).

Chemical resistance

Water resistance class (ISO 719) HGB 3 Acidity class (DIN 12 116) Class S1 Caustic solution class (ISO 695) Class A2

Connecting wires

The connecting wires are of sheathed platinum wire, with varying diameters according to the sensor geometry. Any unnecessary bending of the wires must be avoided, as this may result in material fatigue and a wire break.

Measurement point

2mm from the end of the wire; the nominal value given refers to the standard connecting wire length L1, with the measurement being acquired 2mm from the end of the wire. Any

alteration to the wire length will lead to changes in resistance.

Long-term stability

max. drift <0.05°C after 1000 hrs at 200°C max. drift <0.10°C after 1000hrs at 400°C

Insulation resistance

 $100 M\Omega$ at room temperature 30g within the frequency range 30 — 3000Hz

Vibration strength **Self-heating**

 $\Delta t = I^2 \times R \times E$ (see Data Sheet 90.6000 for definitions)

Exception: temperature sensors with an overall length >45 mm, including the connecting

wires. These are packed in a cardboard box with foam padding.

Storage

Packaging

In normal surroundings, JUMO temperature sensors, PG style, can be stored indefinitely in the (standard) belt packaging. It is not permissible to store the sensors in aggressive atmospheres or corrosive media.

Self-heating coefficients and response times

Туре	Self-heating coef	ficient E in °C/mW	Response times in seconds					
	in water (v = 0.2m/sec)	in air (v = 2m/sec)		in water (v = 0.4 m/sec)		air m/sec)		
			t _{0.5}	t _{0.9}	t _{0.5}	t _{0.9}		
PG 1.0910.1	0.02	0.2	0.1	0.3	2	7		
PG 1.1308.1	0.02	0.2	0.1	0.4	4	13		
PG 1.1720.1	0.015	0.1	0.2	0.7	8	28		
PG 1.1810.1	0.02	0.2	0.2	0.8	9	30		
PG 1.2010.1	0.02	0.2	0.2	1.0	9	35		
PG 1.2812.1	0.015	0.2	0.3	1.4	13	44		
PG 1.2830.1	0.01	0.1	0.3	1.5	13	47		
PG 1.3812.1	0.02	0.2	0.8	3.2	10	33		
PG 1.3830.1	0.01	0.1	0.7	3.2	8	28		
PG 1.4512.1	0.02	0.1	0.8	3.5	13	39		
PG 1.4825.1	0.01	0.1	0.8	4.5	13	40		
PG 1.4850.1	0.01	0.05	0.9	4.3	15	50		
PG 1.3830.5	0.005	0.05	0.7	3.0	8	28		
PG 1.2828.10	0.005	0.05	0.3	1.5	13	47		
PG 2.2525.1	0.02	0.2	0.3	1.2	8	23		
PG 2.4520.1	0.02	0.2	0.7	3.4	15	41		
PG 2.4850.1	0.02	0.2	0.9	4.8	15	50		

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Data Sheet 90.6021

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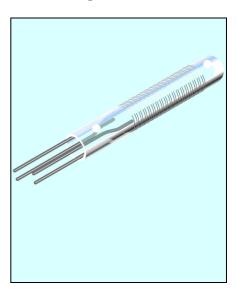
Platinum-glass temperature sensors to EN 60 751

Brief description

PGL style platinum-glass temperature sensors are of a similar rugged construction to the standard PG form. These temperature sensors, too, are distinguished by their excellent resistance to shock and vibration, as a result of the wire winding being fused onto the glass. In addition, the connecting wires exhibit a very high tensile strength.

Compared with the standard PG style, PGL style temperature sensors have an additional glass neck, which, for example, allows for a better insulation of the connecting wires for further processing. Furthermore, the glass neck enables glass extensions to be fitted at a later stage and fabrication into laboratory resistance thermometers.

PGL style



Temperature sensors in blister belt packaging

Temperature sensor						Connecting wire				
Туре	R_0/Ω	D	L	L2		Material	D1	L1	R_L in m Ω /mm	
PGL 1.3530.1	1x100	3.5	30	10		Pt-NiFe	0.30	15	5	
PGL 1.4825.1	1x100	4.8	25	10		Pt-NiFe	0.30	15	5	
PGL 1.4845.1*	1x100	4.8	45	7		Pt-NiFe	0.30	15	5	
PGL 2.3535.1	2x100	3.5	35	10		Pt-NiFe	0.20	15	12	
PGL 2.4830.1	2x100	4.8	30	10		Pt-NiFe	0.30	15	5	
PGL 2.4845.1*	2x100	4.8	45	7		Pt-NiFe	0.30	15	5	

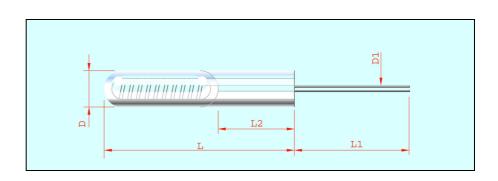
Dim. tolerances: $\Delta D=\pm0.3$ / $\Delta L=\pm1.0$ / $\Delta D1=\pm0.02$ / $\Delta L1=+1.0$ /-2.0; with 2 x Pt100 ±5.0 / L2= approx. dimensions

Dimensions in mm.

Sales No. for tolerance class										
1/3 DIN B	Α	В								
90/00033714	90/00088715	90/00038266								
90/00046834	90/00088716	90/00031070								
90/00044811	90/00088717	90/00031068								
90/00045836	90/00088719	90/00038270								
90/00051229	90/00088720	90/00038271								
90/00044812	90/00088739	90/00027510								

For a definition of the tolerance classes, see Data Sheet 90.6000

Dimensional drawing



^{*} Not in blister belt packaging, but packed in a cardboard box.

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Data Sheet 90.6021

- 70 to +250°C

Technical data

Standard EN 60 751

 $\alpha = 3.850 \times 10^{-3} \, ^{\circ}\text{C}^{-1}$ (between 0 and 100 $^{\circ}\text{C}$) Temperature coefficient

Temperature range -200 + 400°C

> Temperature validity range Class 1/3 DIN B: Tolerance

Temperature validity range Class A: -200 to +400°C Temperature validity range Class B: -200 to +400°C

Measuring current Pt100 recommended: 1.0 mA

Pt500 recommended: 0.7 mA Pt1000 recommended: 0.1 mA

Maximum current Pt100 10_mA

Pt500 5mA Pt1000 3mA

Operating conditions Also suitable for unprotected application in high-humidity environments and in liquid me-

dia (e.g. caustic solutions). The medium to be measured must not form a chemical bond

with the temperature sensor (qualification by the user).

Chemical resistance Water resistance class (ISO 719) HGB 3

Acidity class (DIN 12 116) Class S1 Caustic solution class (ISO 695) Class A2

Connecting wires The connecting wires are made from sheathed platinum wire, with varying diameters

according to the sensor geometry. Any unnecessary bending of the wires must be avoided, as this will result in material fatigue and a wire break.

Measurement point 2mm from the end of the wire; the specified nominal value refers to the standard connecting wire length L1, with the measurement being acquired 2mm from the end of

the wire. Any alteration of the wire length will lead to changes in the resistance.

Long-term stability 1000hrs at 200°C <0.05°C

1000hrs at 400°C <0.10°C

Insulation resistance $100\,M\Omega$ at room temperature

Vibration strength 30g within the frequency range 30 - 3000Hz

Self-heating $\Delta t = I^2 \times R \times E$ (see Data Sheet 90.6000 for definitions)

Packaging

Exception: temperature sensors with an overall length >45mm, including the connecting

wires. These are packed in a cardboard box with foam padding.

In normal surroundings, JUMO temperature sensors, PGL style, can be stored indefinitely Storage

in the original (standard) belt packaging. It is not permissible to store the sensors in ag-

gressive atmospheres or corrosive media.

Self-heating coefficients and response times

Туре	Self-heating coef	ficient E in °C/mW	R	Response times in seconds			
	in water (v = 0.2m/sec)	in air (v = 2m/sec)		in water (v = 0.4m/sec) t _{0.5} t _{0.9}		air n/sec)	
			t _{0.5}			t _{0.9}	
PGL 1.3530.1	0.02	0.1	0.7	2.6	9	31	
PGL 1.4825.1	0.015	0.1	0.8	4.0	12	40	
PGL 1.4845.1	0.005	0.05	0.8	4.3	14	48	
PGL 2.3535.1	0.02	0.2	0.6	2.6	7	27	
PGL 2.4830.1	0.015	0.1	0.8	3.6	14	42	
PGL 2.4845.1	0.01	0.1	0.8	3.8	15	49	