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# JUMO AQUIS 500 CR

## Transmitter/Controller for conductivity, TDS, resistivity and temperature

Compliant with  
 USP <645>



Type 202565

### Brief description

The instrument is used for the conductive measurement/control of electrolytic conductivity, resistivity or the TDS value. In addition, the JUMO AQUIS 500 CR also offers the possibility of showing the measured conductivity according to a customer-specific table.

Conductive two-electrode cells as well as four-electrode cells can be connected to the instrument.

Temperature serves as the second input variable, measured by a Pt100/1000 probe. Depending on the measured variable, it is therefore possible to implement specific, automatic temperature compensation.

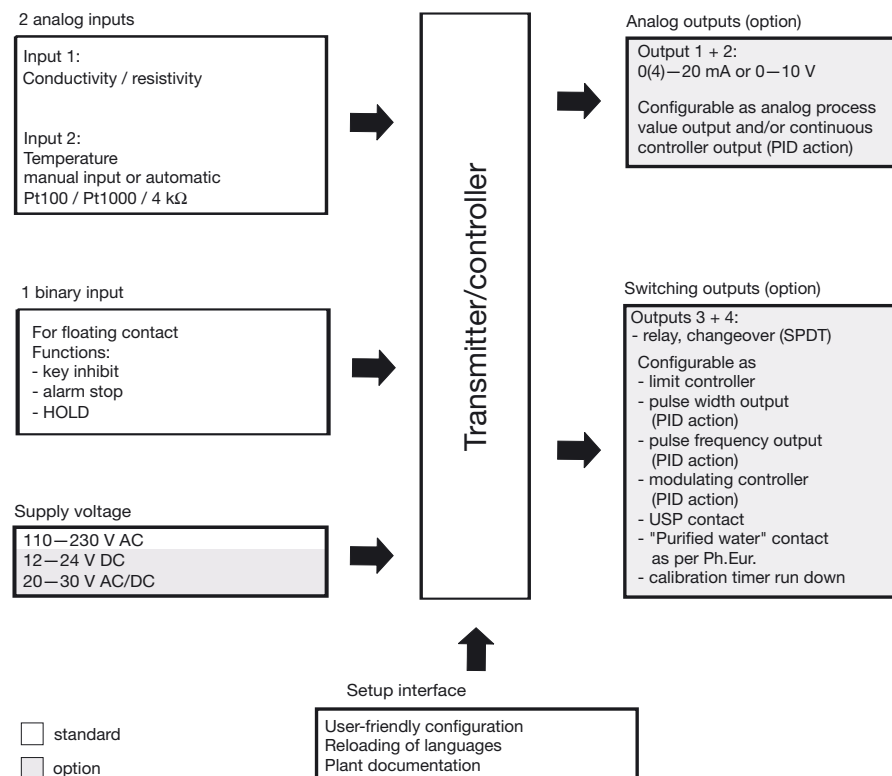
The instrument is operated using keys and a large LC graphics display on which the measurements are clearly legible. The plain-text presentation of the parameters makes it easier for the user to configure the instrument, and also helps in programming it correctly.

Thanks to its modular design, the instrument can be perfectly matched to the particular application requirement. Up to four outputs are available (see the block diagram for the functions).

### Typical areas of application

Universally applicable in water and wastewater engineering, service/process water and wastewater, drinking water and well/surface water, pure and high-purity water as well as for pharmaceutical water (e.g. as per USP, Ph.Eur., WFI), water quality measurements, TDS measurements (ppm or mg/l).

### Block diagram



### Key features

- Direct changeover to
  - conductivity (μS/cm or mS/cm)
  - resistivity (kΩ x cm or MΩ x cm)
  - TDS measurement (ppm or mg/l)
  - customer-specific table
- Automatic temperature compensation: off (e.g. USP), linear, ASTM, natural water (EN 27888/ISO 7888)
- Large LC graphics display with background lighting
- Choice of display: large numbers, bar graph or trend display
- Calibration options according to measured variable: cell constant and temperature coefficient
- Calibration logbook
- Two-electrode cells (as standard) or four-electrode cells can be connected
- Pollution detection can be activated
- Auto-range operation
- IP67 enclosure protection (in wall-mounting housing) IP65 enclosure protection (for panel mounting)
- Language changeover: German, English, French; further languages can be loaded through the setup program
- Using the setup program: user-friendly programming, plant documentation, additional languages can be loaded

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## Functional description

The instrument is designed for use on site. A rugged housing protects the electronics and the electrical connections from corrosive environmental conditions (IP67). As an alternative, the instrument can also be installed in a control panel, and is then protected to IP65 on the front. The electrical connection is made by easy-to-fit pluggable screw terminals.

### Transmitter

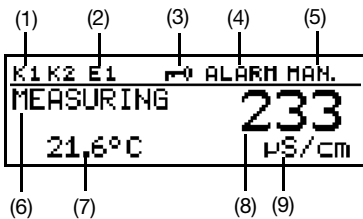
Two-electrode cells (standard) as well as four-electrode cells can be used for measurement.

Two-electrode cells can be connected, in the usual increments for cell constants (K=0.01; 0.1; 1.0; 3.0 and 10.0). Thanks to the widely adjustable relative cell constant, it is also possible to connect sensors with different cell constants (e.g. K=0.2).

In the case of the 4-electrode cells, the values K=0.5 and 1.0 have been predefined for the cell constant. Here too, the instrument can be matched to sensors with different cell constants (e.g. K=0.4).

The instrument can perform automatic temperature compensation, by acquiring the temperature of the sample solution.

### Displays and controls



- (1) Switching output 1 or 2 is active
- (2) Binary input 1 is actuated
- (3) Keypad is inhibited
- (4) Alarm has been activated
- (5) Instrument is in manual mode
- (6) Instrument status
- (7) Temperature of medium
- (8) Principal measurement
- (9) Unit of principal measurement

The user can define what is to be shown in positions (7) and (8) of the display:

- no display
- compensated or uncompensated measurement
- temperature
- output level 1 or 2
- setpoint 1 or 2

## Operation

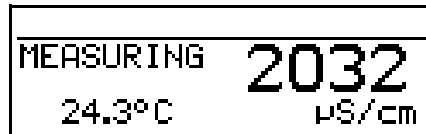
For easy programming and operation, all parameters are arranged in clearly structured levels and shown in plain text. Operation is protected by a code word. This facilitates individual adaptation of the operation, since parameters can be generally enabled or specifically assigned to the protected area.

As an alternative to configuration from the keys, the instrument can also be configured through the convenient setup program for PC (option).

### Display modes

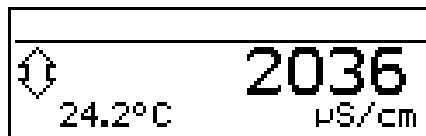
Three display modes are available:

#### Large numbers



In this display mode, the measurements are shown in digits, as usual.

#### Trend display



The numerical value is supplemented by a symbol which indicates the change direction and change speed of the measurement.

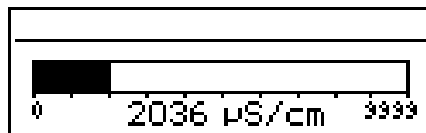
This can, for instance, be very useful during controller optimization.



from left to right:

fast, medium and slow rise, stable, slow, medium and fast fall.

#### Bar graph



This display mode allows the user to see at a glance in which region the measurement is at present.

The bar graph can be freely scaled.

## Function modes

### Electrolytic conductivity

Display/control, unit  $\mu\text{S}/\text{cm}$  or  $\text{mS}/\text{cm}$ .

### Resistivity (high-purity water)

Display/control, unit  $\text{k}\Omega \times \text{cm}$  or  $\text{M}\Omega \times \text{cm}$ .

## TDS

Display/control with ppm for the unit.

In this mode, the specific TDS factor can be entered in addition.

### Customer-specific table

In this mode, the input value (conductivity or resistivity) can be displayed in accordance with a table (up to 20 value pairs). Thanks to this function, it is possible to implement simple concentration measurements, for example. The values in the table can only be entered through the optional setup program.

## Calibration

### Cell constant

Because of manufacturing tolerances, the cell constant of a conductivity cell may deviate slightly from its nominal value. In addition, the cell constant may change during operation (due to deposits or wear, for example). This results in a change of the output signal from the cell. The instrument provides the user with the possibility of compensating any deviation from the nominal value of the cell constant by manual entry or automatic calibration of the relative cell constant. A manual entry is used, for instance, for calibration during high-purity water measurement.

### Temperature coefficient

The conductivity of almost all solutions depends on the temperature. To ensure correct measurement, it is therefore necessary to know both the temperature and the temperature coefficient [%/°C] of the sample solution. The temperature can either be measured automatically, with a Pt100 or Pt1000 temperature probe, or it has to be set manually by the user.

The temperature coefficient can be automatically determined by the instrument, or it can be entered manually.

### Calibration logbook

The five most recent successful calibrations can be called up in the calibration logbook. This makes it possible to evaluate the ageing of the sensor that is connected.

### Calibration timer

The calibration timer indicates (if required) when the next routine calibration is due. The calibration timer is activated by entering a number of days, after which recalibration has to be carried out (plant or operator requirement).

## MIN / MAX value memory

This memory acquires the minimum or maximum input variables that have occurred. This information serves, for example, to decide whether the sensor that is connected is suited to the values that are actually present.

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### Detection of deposits

Deposit detection can be activated for 4-electrode cells. During normal operation, it can happen that deposits form on electrodes. This has the result that a lower concentration is displayed than actually present. With activated "deposit detection" function, the instrument tells you when the cell needs to be serviced.

### Auto-range

For some processes, the availability of two measuring ranges is advantageous, for instance for rinsing or regeneration processes. What is usually required here, is the precise acquisition of a low conductivity. Rinsing or regeneration, however, involves a much higher conductivity, which could lead to an out-of-range condition (error). This situation is not just unsatisfactory, but may even be dangerous. Thanks to the auto-range function, two measuring ranges can be determined. The instrument then switches between them in a defined manner.

### Binary input

- The following functions can be activated through the binary input:
- Activate key inhibit  
 When this function has been activated, operation from the keys is no longer possible.
  - Activate HOLD mode  
 After activating this function, the outputs (analog and relay) adopt the states that have previously been defined.
  - Alarm suppression (controller alarm only)  
 This function temporarily deactivates the alarm generation via the relay (has to be configured accordingly).

Linking the corresponding terminals by means of a floating contact (e. g. relay) will activate the pre-defined function.

### Control functions

The relays can have functions assigned that are configured via parameters. The control function is freely programmable as P, PI, PD or PID action.

### Analog outputs

Up to two analog outputs are available, configurable as analog process value output or continuous controller. The "analog process value output" function can be assigned to the principle measurement variable or to the temperature. The "continuous controller" function can only be assigned to the principle measurement variable. Both functions can be combined. With the analog process value output, the

range start and end values are freely selectable. The response of the outputs to over/underrange, HOLD and calibration is freely programmable. Simulation function: The analog process value outputs can be freely set in the manual ("Hand") mode. Application: "Dry-run" start-up of the plant, troubleshooting, servicing

### Relay outputs

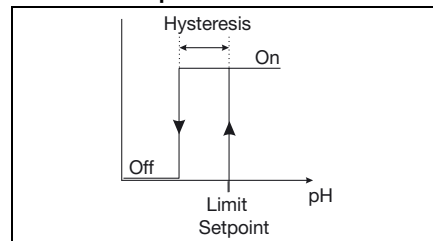
Two relay changeover contacts are available for the principle measurement variable and/or temperature.

The following functions can be programmed:

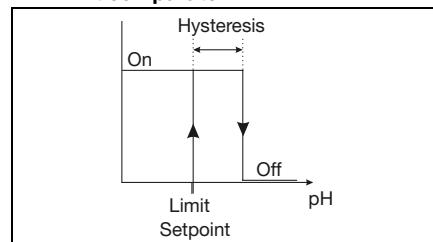
- Switching direction (min/max)
- Limit controller (pull-in/drop-out delay, hysteresis)
- Pulse width output (see control functions)
- Pulse frequency output (see control functions)
- Modulating controller function (see control functions)
- Limit comparators (pull-in/drop-out delay, hysteresis)
- Pulse function  
 The output switches on briefly when reaching the switching point and then off again.
- Alarm
- Sensor or range error
- Response to alarm, over/underrange, calibration and HOLD

### Contact functions

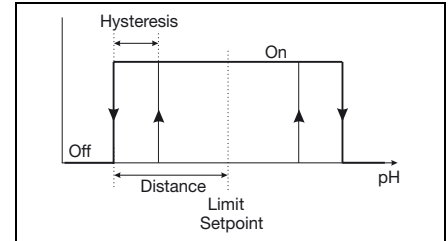
#### MAX limit comparator



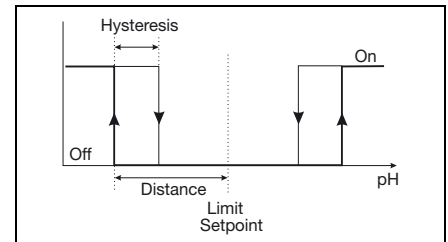
#### MIN limit comparator



#### Alarm window 1

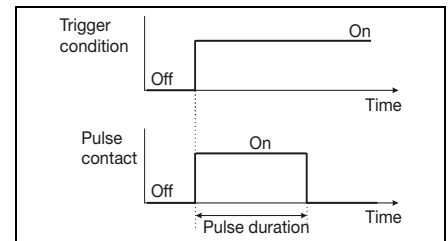


#### Alarm window 2



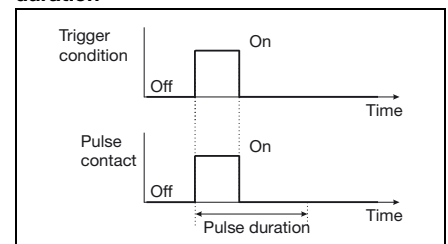
#### Pulse contact

##### Trigger condition longer than pulse duration



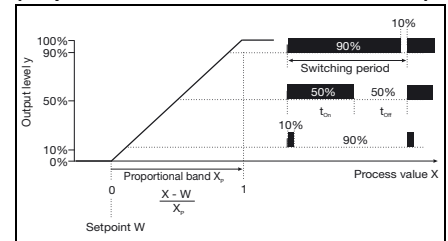
#### Pulse contact

##### Trigger condition shorter than pulse duration



#### Pulse width controller

##### (output is active with X > W and P action)



If the process value X exceeds the setpoint W, the P controller will control proportionally to the control deviation. On going outside the proportional band, the controller operates with an output level of 100% (100% duty cycle).

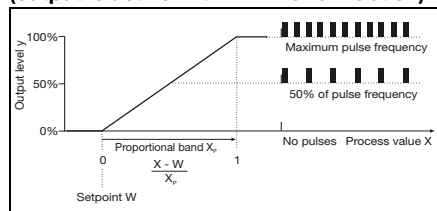
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**Pulse frequency controller  
 (output is active with X > W and P action)**



If the process value X exceeds the setpoint W, the P controller will control proportionally to the control deviation. On going outside the proportional band, the controller operates with an output level of 100% (maximum switching frequency).

**Measuring ranges / cell constants**

This state-of-the art instrument offers a far wider dynamic range on the input side than can be managed physically or chemically by the conductivity cells. For this reason, the range must be matched to the operating range of the cell.

**Examples of ranges for combination with 2-electrode cells**

Cell constant (K)	Recommended/practical measuring span (depending on the conductivity cell)
0.01 1/cm	0.05 µS/cm – 20 µS/cm
0.1 1/cm	1 µS/cm – 1000 µS/cm
1.0 1/cm	0.01 mS/cm – 100 mS/cm
3.0 1/cm	0.1 mS/cm – 30 mS/cm
10.0 1/cm	0.1 mS/cm – 200 mS/cm

**Example**

A measurement is to be carried out in the 10 µS/cm to 500 µS/cm range. A conductivity cell with the cell constant K = 0.1 1/cm is chosen. The unit µS/cm without a decimal place is configured on the instrument.

**Combination with 4-electrode cells and 2-electrode cells having cell constants that deviate from the above graduation**

This requires taking a closer look at the instrument technology and considering both the uncompensated and the temperature-compensated measuring span.

The uncompensated measuring span of the instrument is calculated according to the formula:

Measuring span = 0.1µS/cm x cell constant (K) to 2500 mS x cell constant (K).

After taking account of the temperature compensation range, the following compensated measuring span (approx.) will remain:

Measuring span = 0.1µS/cm x cell constant (K) to 1250 mS x cell constant (K).

Cell constant (K)	Measuring span covered by instrument (temperature-compensated)
0.01	0.001 µS/cm – 1.25 mS/cm
0.1	0.01 µS/cm – 12.5 mS/cm
1.0	0.1 µS/cm – 125 mS/cm
3.0	0.3 µS/cm – 375 mS/cm
10.0	0.1 mS/cm – 1250 mS/cm

It is assumed that the measuring span of the instrument is always larger than the recommended or practically usable range of the conductivity cell. The smaller range (instrument or conductivity cell) determines the maximum range that can be used.

**Example**

Which span can the instrument cover with a predefined cell constant?

The predefined cell constant is K=0.4

The span of the instrument = 0.1 µS/cm x 0.4 1/cm to 1250 mS/cm x 0.4 1/cm → 0.04 µS/cm – 500 mS/cm

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## Technical data

### Inputs

Principal input	Indication range	Accuracy	Temperature error
$\mu\text{S/cm}$	0.000 – 9.999 00.00 – 99.99 000.0 – 999.9 0000 – 9999	$\leq 0.6\%$ of range + 0.3 $\mu\text{S}$ x cell constant (K)	0.2%/10°C
$\text{mS/cm}$	0.000 – 9.999 00.00 – 99.99 000.0 – 999.9 0000 – 9999	$\leq 0.6\%$ of range + 0.3 $\mu\text{S}$ x cell constant (K)	0.2%/10°C
$\text{k}\Omega \times \text{cm}$	0.000 – 9.999 00.00 – 99.99 000.0 – 999.9 0000 – 9999	$\leq 0.6\%$ of range + 0.3 $\mu\text{S}$ x cell constant (K)	0.2%/10°C
$\text{M}\Omega \times \text{cm}$	0.000 – 9.999 00.00 – 99.99 000.0 – 999.9 0000 – 9999	$\leq 0.6\%$ of range + 0.3 $\mu\text{S}$ x cell constant (K)	0.2%/10°C
Secondary input	Measuring range	Accuracy	Temperature error
Temperature Pt100/1000 (automatic detection)	-50 to 250°C <sup>1</sup>	$\leq 0.5^\circ\text{C}$	0.05%/10°C
Temperature NTC/PTC	max. 4 kOhm Input via table with 20 value pairs, through setup program	$\leq 0.3\%^2$	0.05%/10°C

### Temperature compensation

Type of compensation	Range <sup>3</sup>
Linear 0 – 8%/°C	-10 to 160°C
ASTM D1125 - 95 (high-purity water)	0 to 100°C
Natural water (ISO 7888)	0 to 36°C
Reference temperature	
adjustable from 15 to 30°C; preset to 25°C (standard)	

### Measuring circuit monitoring

Inputs	Over/underrange	Short-circuit	Cable break
Conductivity	yes	depending on range	depending on range
Temperature	yes	yes	yes

### 2-electrode systems

Cell constant [1/cm]	Setting range of relative cell constant	Resulting usable range [1/cm]
0.01	20 – 500%	0.002 – 0.05
0.1		0.02 – 0.5
1.0		0.2 – 5
3.0		0.6 – 15
10.0		2.0 – 50

<sup>1</sup> Switchable to °F.

<sup>2</sup> Depending on interpolation points.

<sup>3</sup> Please note operating temperature range of sensor.

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#### 4-electrode systems

Cell constant [1/cm]	Setting range of relative cell constant	Resulting usable range [1/cm]
0.5	20 – 150%	0.1 – 0.75
1.0		0.2 – 1.5

#### Binary input

<b>Activation</b>	through floating contact
<b>Function</b>	key inhibit HOLD alarm suppression

#### Controller

<b>Controller type</b>	limit comparators, limit controller, pulse width controller, pulse frequency controller, modulating controller, continuous controller
<b>Controller action</b>	P / PI / PD / PID
<b>A/D converter</b>	dynamic resolution up to 14-bit
<b>Sampling time</b>	500 msec

#### Analog outputs (one or two)

Output mode	Signal range	Accuracy	Temperature error	Permissible load resistance
Current signal	0/4 – 20 mA	≤ 0.25%	0.08%/10 °C	≤ 500Ω
Voltage signal	0 – 10 V	≤ 0.25%	0.08%/10 °C	≥ 500 Ω

The analog outputs respond in accordance with the recommendation as per NAMUR NE43.  
 They are electrically isolated, 30 V AC / 50 V DC.

#### Switching outputs (two changeover (SPDT) max.)

<b>Rated load</b>	3 A/250 VAC (resistive load)
<b>Contact life</b>	>2x10 <sup>5</sup> operations at rated load

#### Setup interface

Interface for configuring the instrument through the optionally available setup program (for instrument configuration only).

#### Electrical data

<b>Supply voltage</b>	110 – 230 V AC; -15/+10%; 48 – 63 Hz 20 – 30 V AC/DC; 48 – 63 Hz 12 – 24 V DC +/-15% (permissible only for connection to SELV/PELV circuits)
<b>Power consumption</b>	approx. 11 VA
<b>Electrical safety</b>	EN 61 010, Part 1 overvoltage category III <sup>1</sup> , pollution degree 2
<b>Data backup</b>	EEPROM
<b>Electrical connection</b>	pluggable screw terminals conductor cross-section up to 2.5 mm <sup>2</sup> (supply, relay outputs, sensor inputs) conductor cross-section up to 1.5 mm <sup>2</sup> (analog outputs)

#### Display

<b>Graphics LC display</b>	120 x 32 pixels
<b>Background lighting</b>	programmable: - off - on for 60 seconds during operation

<sup>1</sup> Please note operating temperature range of sensor.

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## Housing

<b>Material</b>	PA (polyamide)
<b>Cable entry</b>	cable glands, 3xM16 and 2xM12 max.
<b>Special feature</b>	venting device to prevent condensation
<b>Ambient temperature range</b> (the specified accuracy is adhered to within this range)	-10 to 50°C
<b>Operating temperature range</b> (instrument is operational)	-15 to 65°C
<b>Storage temperature range</b>	-30 to 70°C
<b>Climatic conditions</b>	rel. humidity ≤ 90% annual mean, no condensation (following EN 60721 3-3 3K3)
<b>Enclosure protection</b> as per EN 60529	in wall-mounting housing: IP67 for panel mounting: IP65 front, IP20 rear
<b>Vibration strength</b>	as per EN 60068-2-6
<b>Weight</b>	wall-mounting housing: approx. 900 g for panel mounting: approx. 480 g
<b>Dimensions</b>	see dimensioned drawings on page 10.

## Standard accessories

Cable glands  
 Internal mounting material  
 Operating Instructions

<sup>1</sup> Not valid with protective extra-low voltage (PELV) of power supply variant 12 – 24 V DC.

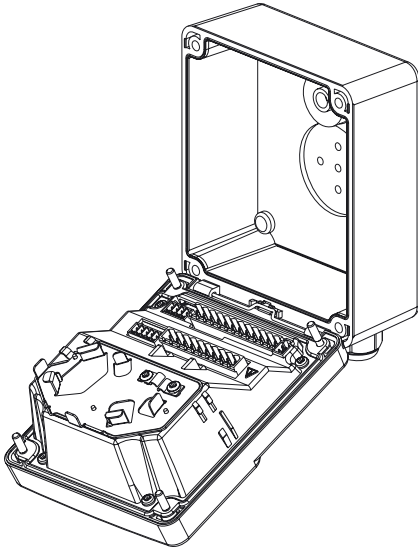
**JUMO GmbH & Co. KG**  
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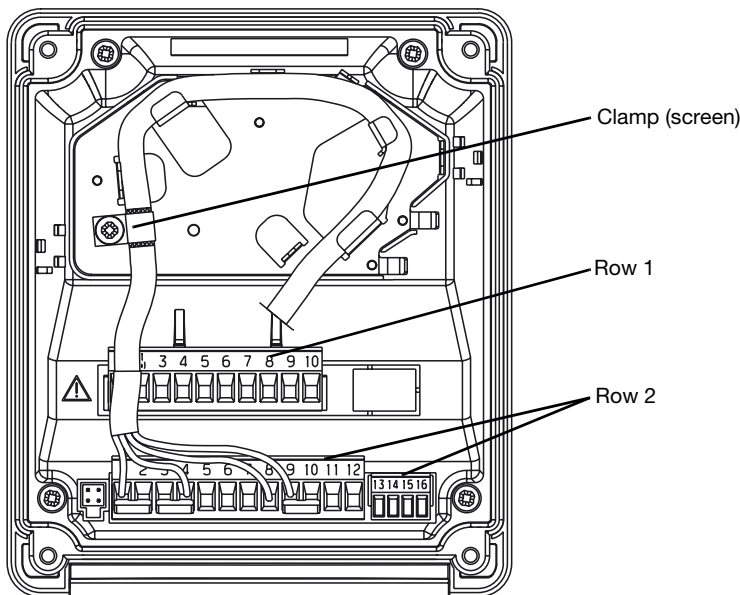
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 e-mail: info@jumo.us  
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## Electrical connection



The electrical connection for the “wall-mounting housing” version can be made easily, after opening the unit.



The connection cable between sensor and transmitter must be a screened cable with a diameter of 8 mm max. The instrument contains a guide plate for an optimized cable routing. The sensor cables (incorporating strain relief) are run to the pluggable screw terminals where they are connected without using any solder.

Connection		Terminal	Row
<b>Supply for transmitter/controller</b>			
as standard:			
Supply voltage (25):	20 – 30 V AC/DC		1
Supply voltage (23):	110 – 230 V AC		
Supply voltage (30):	12 – 24 V DC		
NC		3	



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Connection		Terminal	Row
<b>Inputs</b>			
Conductivity cell (2-electrode system) Terminals 1+2 and 3+4 are linked in the instrument; 2-wire cable routed to the head of the conductivity cell. For concentric cells, terminal 1 is connected to the outer electrode.		1 2 3 4	2
Conductivity cell (2-electrode system) Wiring for the highest accuracy; 4-wire cable routed to the head of the conductivity cell. For concentric cells, terminal 1 is connected to the outer electrode.		1 2 3 4	
Conductivity cell (4-electrode system) 1 - outer electrode 1 (I hi) 2 - inner electrode 1 (U hi) 3 - inner electrode 2 (U lo) 4 - outer electrode 2 (I lo)		1 2 3 4	
NC		5 6 7	
RTD in 2-wire circuit		8 9 10	
RTD in 3-wire circuit		8 9 10	
Binary input		11 12	
<b>Outputs</b>			
Analog output 1 0 – 20 mA or 20 – 0 mA or 4 – 20 mA or 20 – 4 mA or 0 – 10 V or 10 – 0 V (electrically isolated)		+ 13 - 14	2
Analog output 2 0 – 20 mA or 20 – 0 mA or 4 – 20 mA or 20 – 4 mA or 0 – 10 V or 10 – 0 V (electrically isolated)		+ 15 - 16	
Switching output K1 (floating)		4 common 5 break (SPST-NC) 6 make (SPST-NO)	1
NC		7	
Switching output K2 (floating)		8 common 9 break (SPST-NC) 10 make (SPST-NO)	

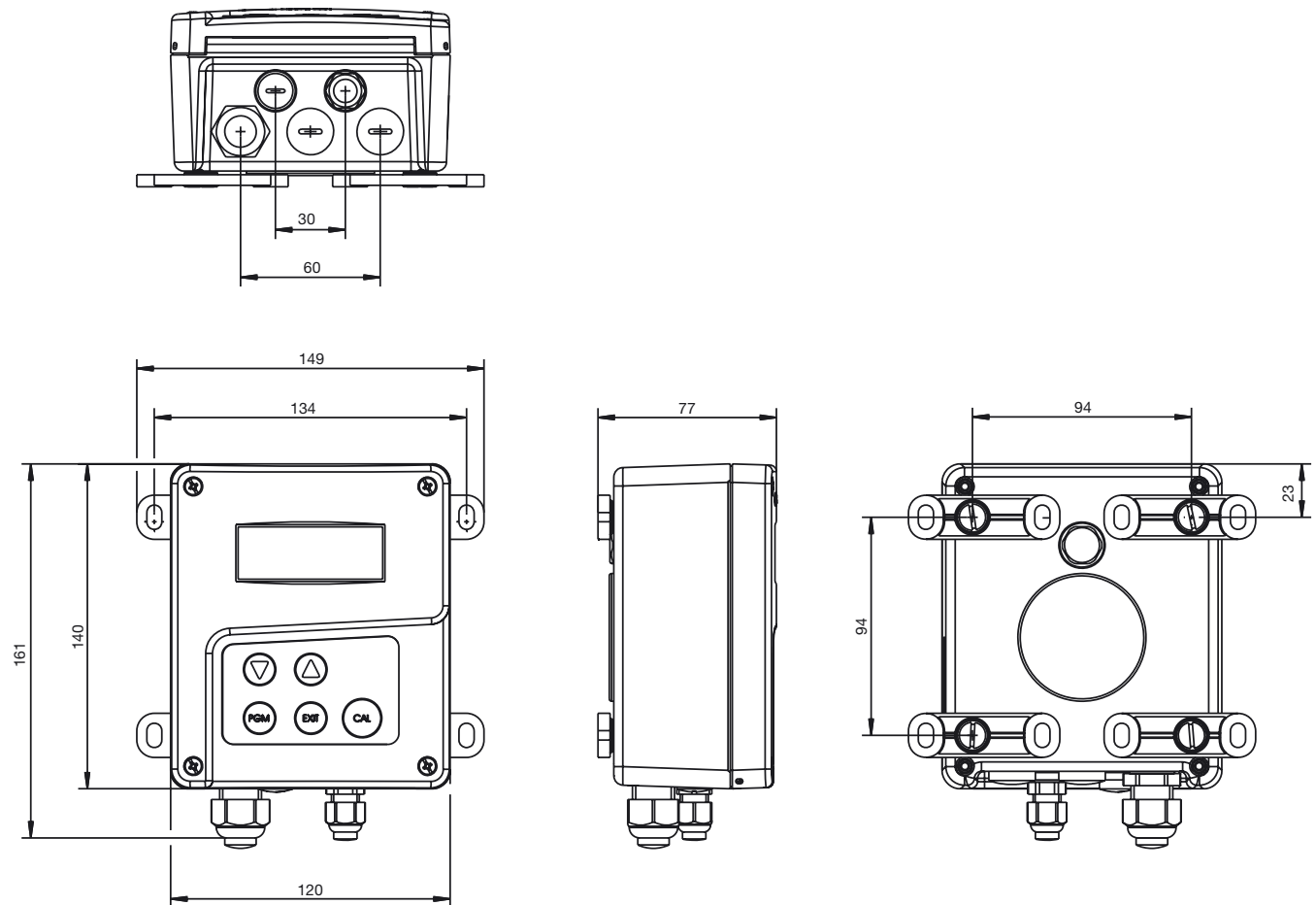
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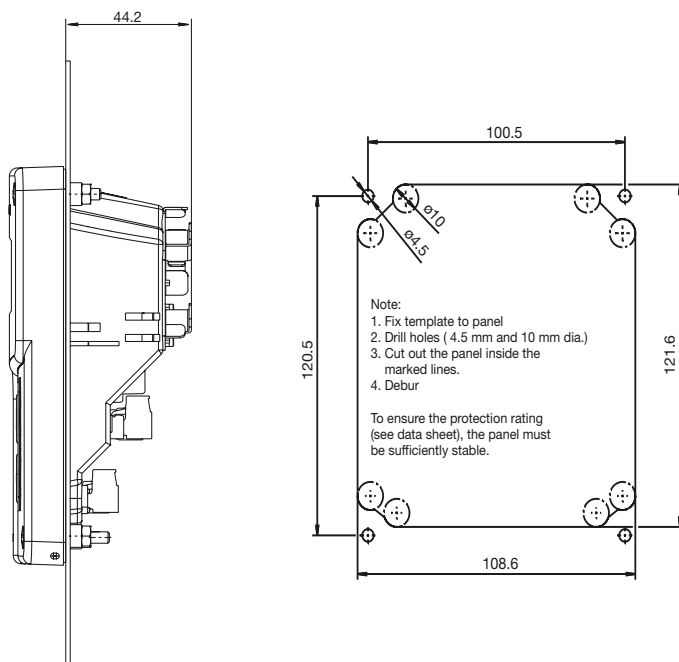
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## Dimensions



## Panel-mounting/drilling diagram



Note:  
 The drilling template is shown in its actual size in the Operating Instructions B 20.2565.0.

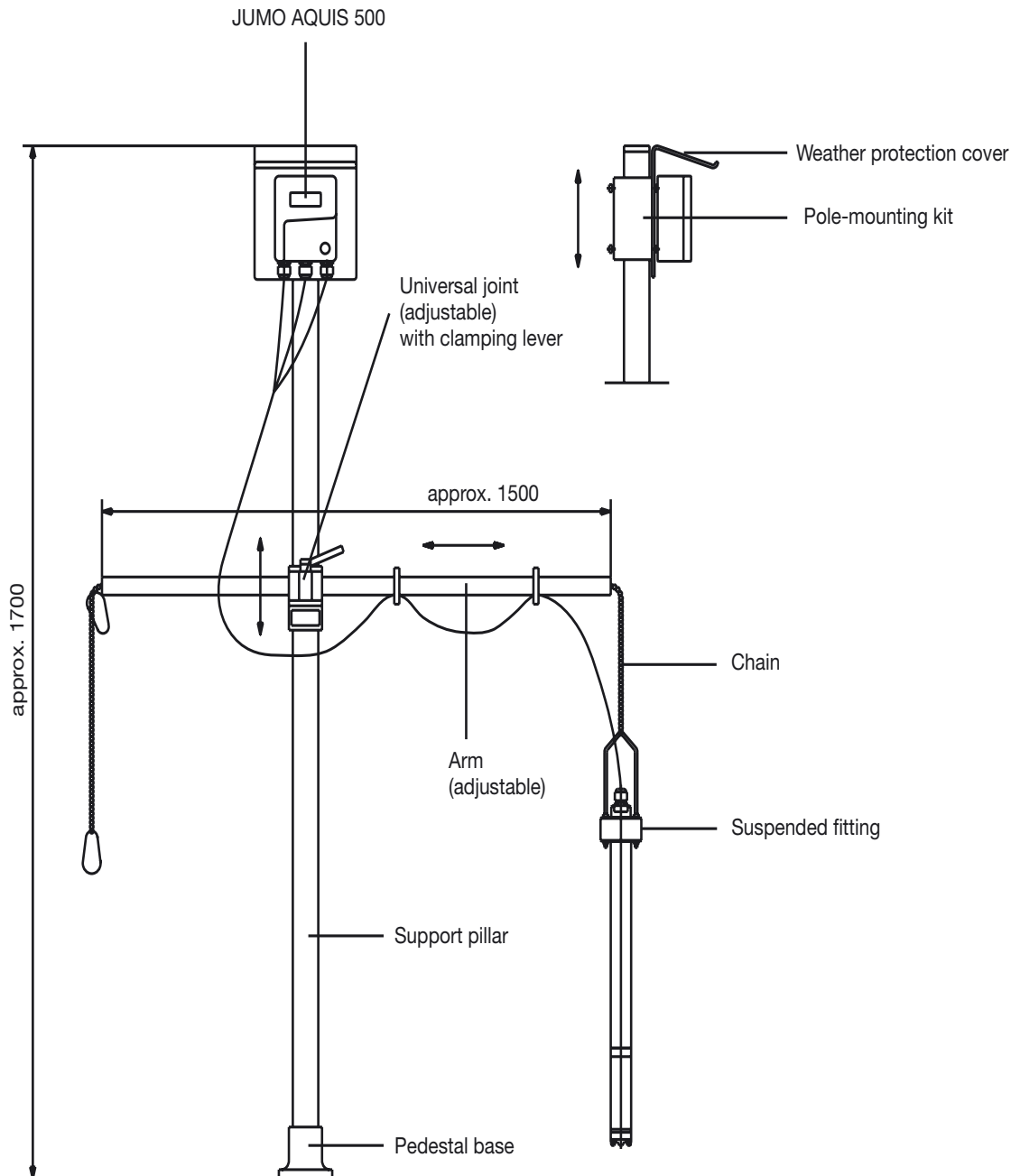
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## Accessories



<sup>1</sup> The suspended fitting consists of a fixing 20/00453191 (see accessories) and a cell with a suitable fitting (see data sheet 20.2922, for example).

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**Order details: JUMO AQUIS 500 CR**

- (1) Basic type**  
 202565 JUMO AQUIS 500 CR  
 Transmitter/controller for conductivity, TDS, resistivity and temperature
- (2) Basic type extensions**  
 10 for panel mounting  
 20 in wall-mounting housing
- (3) Output 1**  
 000 no output  
 888 analog output 0(4) – 20 mA or 0 – 10 V
- (4) Output 2**  
 000 no output  
 888 analog output 0(4) – 20 mA or 0 – 10 V
- (5) Output 3**  
 000 no output  
 310 relay with changeover (SPDT) contact
- (6) Output 4**  
 000 no output  
 310 relay with changeover (SPDT) contact
- (7) Supply voltage**  
 23 110 – 230 V AC + 10% / -15%, 48 – 63 Hz  
 25 20 – 30 V AC/DC, 48 – 63 Hz<sup>1</sup>  
 30 12 – 24 V DC ± 15%<sup>1</sup>
- (8) Extra codes**  
 000 none

Order code                     /  -  -  -  /  -  /  , ...<sup>2</sup>  
 Order example                202565 / 20 - 888 - 000 - 310 / 000 - 23 / 000

**Stock items** (shipment: 3 working days after receipt of order)

<b>Type</b>		<b>Sales No.</b>
202565/20-888-888-310-310-23/000		20/00480055
202565/20-888-000-310-000-23/000		20/00480054

**Production items** (shipment: 10 days after receipt of order)

<b>Type</b>		<b>Sales No.</b>
202565/10-888-888-310-310-23/000		20/00480053
202565/10-888-000-310-000-23/000		20/00480052
202565/10-888-888-310-310-25/000 <sup>1</sup>		20/00484566

**Accessories** (shipment: 10 days after receipt of order)

<b>Type</b>		<b>Sales No.</b>
Protection cover for JUMO AQUIS 500 <sup>3</sup>		20/00398161
Pole-mounting kit for JUMO AQUIS 500 <sup>4</sup>		20/00483664
Support pillar with pedestal base, arm and chain		20/00398163
PC setup software		20/00483602
PC interface cable including USB/TTL converter and adapter (USB connection cable)		70/00456352
Fixing for suspended fitting		20/00453191

<sup>1</sup> Can be supplied from about the 3rd quarter of 2007.  
<sup>2</sup> List extra codes in sequence, separated by commas.  
<sup>3</sup> The pole-mounting kit is needed for mounting the protection cover.  
<sup>4</sup> Using the pole-mounting kit, the JUMO AQUIS 500 can be fitted to a pole (e. g. support pillar or railing).