December 9, 1998
GFK-1434B

IMPORTANT PRODUCT INFORMATION

READ THIS INFORMATION FIRST

Product: **PLC CPU Module CPX928, Release 7.92**
IC697CPX928-BB

The purpose of this document is to describe the features of the IC697CPX928 CPU module, firmware version 7.92. Since some of this information is not available in any other publication, it is suggested you save this document for future reference.

Identification

Hardware identification is summarized in the following table.

Hardware Identification		
Catalog Number	**Board Identification**	**Board Revision**
IC697CPX928	CPXA1	44A739520-G01 R04 or later (motherboard)
	HPMA1	44A736472-G01 R03 or later (memory board)

Packaging Note

A user manual is not shipped with every product. User manuals are provided as a complete set in a library with MS-DOS® and Windows® Programming Software products, are available on CD-ROM, or are available as individual manuals. To order any of this documentation, use the information in the following heading.

Documentation

The following documentation products are available for the IC697CPX928:

PLC Reference Manual
PLC Installation Manual
PLC Systems Manual
Data Sheet, GFK-1433

Full documentation sets are also available in either printed / bound form or in electronic form (CD-ROM). These are listed in the following table.

Full Documentation Set	
Catalog Number	**Description**
IC697LBR701*	Paperlibrary - full set of printed manuals
IC690CDR002*	CD-ROM - full set of manuals in electronic format

* Current version will be shipped.

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Special Operation Notes

MS-DOS Programming Software Compatibility

This release of the CPX928 CPU module is compatible with the versions of MS-DOS programming software listed in the table below. This software supports configuration of the module's Serial ports, Port 1 and Port 2, and User Flash Memory. However, the MS-DOS programing software does NOT support most of the features new to Release 7 or later CPUs, such as Ethernet Global Data, I/O Scan Sets, and VME 3rd Party Interrupts.

Beginning with revision IC697CPX928BA, an upgrade copy of the MS-DOS Programming software is packed with the CPU module.

MS-DOS Programming Software Compatibility	
CPU Model	**Software Version**
IC697CPX928	IC697 Version 7.02 or later

Windows Programming Software Compatibility

This release of the CPX928 CPU module is compatible with the versions of the Windows based programming software listed below. This software supports configuration of the module's Serial ports, Port 1 and Port 2 , and User Flash Memory, as well as the features new to Release 7 or later CPUs, such as VME 3rd Party Interrupts.

Windows Programming Software Compatibility	
CPU Model	**Software Version**
IC697CPX928	Version 2.2 or later

Beginning with revision IC697CPX928BA, an upgrade copy of the Windows Programming software is packed with the CPU module.

PCM and BTM Compatibility

With the introduction of timing improvements and new features first made available in Release 5.00, it is highly recommended that systems using PCMs (Programmable Coprocessor Modules) use IC697PCM711J or later. It is also highly recommended that systems using BTMs (Bus Transmitter Modules) use IC697BEM713B or later. Use of boards of an earlier revision may result in lower system performance.

PCM (to CPU) Communications Timeout

The PCM has a default backplane communications timeout value of 5 seconds. After the PCM has sent a request to the IC697 CPU, the PCM applies this timeout while waiting on a response back from the CPU. In most cases, the CPU will respond well within the 5–second timeout; however, in certain instances the CPU can take longer than 5 seconds to respond. *These cases are limited to LOADs or STOREs of program*

*and/or configuration - especially if blocks in the program are larger than 8 KBytes. Folders containing EXE blocks (again with *.EXE files >8 KBytes) are most likely to cause problems. Beginning in Release 6.00, Standalone C programs larger than 8 Kbytes also cause this to happen.*

Beginning in Release 5.50 of the IC697 CPUs, the CPU is guaranteed to respond within 8 seconds. To ensure that the PCMs do not observe backplane timeouts, a file must be loaded (using *termf*) to the PCM. The file must be a binary file named *CPU.ENV*. The contents of this file are as follows (all values are specified in hexadecimal):

FILE OFFSET	DATA															
0000	4C	5A	01	01	00	00	00	00-00	00	00	00	01	00	00	00	LZ . . . . .
0010	00	00	00	00	00	00	00	00-00	00	43	50	55	4C	49	4E	. . . . . CPULIN
0020	4B	2E	43	4F	44	00	2D	62-00	36	34	00	2D	74	00	32	K . C O D . –b . 6 4 . –t . 2
0030	30	30	00	00	43	50	55	4C-49	4E	4B	2E	44	43	42	00	0 0 . . C P U L I N K . D C B .
0040	00	4E	55	4C	4C	3A	00	4E-55	4C	4C	3A	00	4E	55	4C	. N U L L : . N U L L : . N U L
0050	4C	3A	00	00	00	00	00	00-00	00	00	00	00	00	00	00	L : . . . . .
0060	00	00	00	00	00	00	00	00-00	00	00	00	00	00	00	00	. . . . .
0070	00	00	00	00	00	00	00	00-00	00	00	00	00	00	00	00	. . . . .

Once the binary file CPU.ENV (above) is created, use *termf* to load CPU.ENV to the PCM. Then execute a soft reset of the PCM. After executing the soft reset, the PCM's backplane communications timeout should be 10 seconds.

Note

A copy of the above CPU.ENV file can be obtained from the Electronic Bulletin Board Service (BBS). CPU.ENV can be found in the *conference:library* of PLC:PCM and is named *CPU.ENV*.

CAUTION

The CPU.ENV file *will not* be used when a hard reset is performed on the PCM. With the CPU.ENV file resident in the PCM, a soft reset must be performed after every hard reset of the PCM. Be aware that it is possible to issue a *soft reset* COMMREQ from the Ladder Diagram application; therefore, the application can be modified to handle the required reset of PCMs after a power cycle of the PLC system.

Notice to Upgrade GBC Hardware

With the introduction of new features in CPU Release 5.00, timings with the IC66* Bus Controllers (GBCs / NBCs) changed; this uncovered a problem in the GBC / NBC firmware. GBCs / NBCs in expanded racks could be lost if the system is fully configured and only the main rack cycles power.

Also, in previous versions of the GBC / NBC there was a problem with input data coherency. In a system with a long CPU sweep time and a short IC66* bus scan

time, a problem could be seen if a device is lost. Input data could be defaulted off while the CPU is reading the data from the GBC / NBC.

It is recommended to update existing GBC / NBC hardware to IC697BEM731M or later when updating PLC CPU firmware to Release 7.92. Operation of the IC697BEM731M, in conjunction with Release 7.92 of the IC697 CPU will result in a slight impact to the I / O scan time of the PLC.

Third Party VME Modules

MS-DOS programming software Release 5.00 (and later) allows 3rd Party VME modules to be configured for six modes: NONE, INTERRUPT ONLY, BUS INTERFACE, FULL MAIL, I / O SCAN, and REDUCED MAIL. However, CPU Release 7.92 does not support REDUCED MAIL.

Maximum PLC Sweep

In systems configured for IC66* Bus Redundancy, a complete PLC sweep must be executed every 500 milliseconds or less, even though it is possible to configure the watchdog timer to higher limits. This also means that resetting of the watchdog timer with Service Request #8 cannot be done indefinitely.

Serial Communications

The following operating restrictions exist for the Serial Communications feature:

1. Serial communications can add up to 5 milliseconds of time to any given sweep. This should be taken into account when setting the watchdog timer.
2. The following procedure is recommended if you are using a WSI board and wish to change baud rates for the PLC and the WSI board. First, use the configuration software to change the baud rate on the PLC, then store the new configuration. Next, power off the PLC, then go to the WSI setup screen and change the WSI baud rate. Finally, power the PLC back on.
3. The link idle time setting in the MS-DOS programming software *Config for Serial Communications* should be set to 10 seconds or greater. Otherwise, a communications failure will occur when storing the config to the PLC.

Serial Port Mode Configuration

There is a serial port configuration parameter under software configuration for the PLC called MODE. This configuration parameter can be one of two values: **SNP** to indicate that the serial port will be used for SNP communications, or **MSG** to indicate that the serial port will be used to send **printf** commands from a C program block to the connected device. If you have configured MODE to be **MSG** and are also using serial MS-DOS programming software as a means of communicating with the PLC, communications with MS-DOS programming software is lost when going to the RUN mode, since the serial port is currently configured for **printf** commands from C program blocks (or Standalone C programs).

MS-DOS/WSI Attach

Do not connect or disconnect the WSI / BTM cable while the programmer host is powered-on. This action may cause a running PLC to Stop.

Expansion Rack ID

The expansion racks for the IC697 PLC are shipped with the rack ID strapped for rack 0 (the main rack). If the rack jumper is not changed, the PLC will not recognize the rack at all and may not properly identify the error.

Expansion Rack Cable

Do not connect or disconnect the expansion rack cable while the CPU is running. This will cause the PLC to go to the STOP / HALT mode.

Expansion Rack Power

Expansion racks should be powered up at the same time that the main rack is powered up, or they should be powered up after the main rack has completed its power-up initialization. *Do not power-up an expansion rack while the CPU is running power-up diagnostics.*

Memory Usage

A general rule-of-thumb for memory usage is 48 bytes per I / O point plus register memory in bytes.

Timer Operation

Care should be taken when timers (ONDTR, TMR, and OFDTR) are used in program blocks that are NOT called every sweep. The timers accumulate time across calls to the sub-block unless they are reset. This means that they function like timers operating in a program with a much slower sweep than the timers in the main program block. For program blocks that are inactive for large periods of time, the timers should be programmed in such a manner as to account for this catch up feature.

Similar to this are timers that are skipped because of the use of the JUMP instruction. Timers that are skipped will NOT catch up and will therefore not accumulate time in the same manner as if they were executed every sweep.

I/O Link Interface

When powering up the PLC CPU without a battery, and I / O Link Interface boards are present, an incorrect *Loss of Module* fault will be logged for each I / O Link Interface board. The PLC CPU will not consider these boards as lost, and the boards will continue to operate properly.

CommReqs with Retentive Memory

When powering up the PLC CPU with a program being retrieved from Retentive Memory and proceeding to RUN mode, any CommReqs to a PCM should be delayed for 5 seconds.

Constant Sweep

Constant Sweep time, when used, should be set to about 10 milliseconds greater than the normal sweep time to avoid any oversweep conditions when monitoring or

performing on-line changes with the programmer. The smallest valid constant sweep time setting is 10 milliseconds for the Model CPX928 PLC. Window completion faults will occur if the constant sweep setting is not high enough.

Interaction of MS-DOS Programming Software with Closed Programming Window

The MS-DOS programming software PLC Sweep Control and Monitor screen cannot be used to change the PLC Sweep Modes or timers (Constant Sweep Time, Program Window Times, etc.) while the program window is closed. Use Service Requests #1 through #4 to perform these functions.

Caution

TheMS-DOS / Windows programming software cannot be used to change the PLC mode (STOP / RUN, etc.) while the programming window is closed. Use the toggle switch on the CPU module instead.

Model CPX928 CPU Ambient Temperature

Due to the high power dissipation of the Model CPX928 CPU microprocessor, ambient temperature during operation must be kept at or below 50 degrees Celsius. With forced air cooling (70 CFM), up to 60 degrees Celsius is allowed.

Fan assemblies IC697ACC721 (120 VAC) and IC697ACC724 (240 VAC) are available for direct mounting to the IC697 rack.

Please see the data sheets for this product (IC697CPX928) and for the fan assemblies listed above (IC697ACC721 and IC697ACC724) for more information.

SFC RESET Function Block

The SFC RESET function block only executes when used in Action Logic or Pre / Post Logic within an SFC block (Main SFC or SFC sub-block). Attempting to execute an SFC RESET function block from a Ladder Diagram Main / sub-block will not reset the SFC network, and (as of version 6.02) will not pass power flow to any logic right of the SFC RESET.

Ethernet Global Data and Sweep Time

Each Ethernet Global Data exchange configured for either consumption or production can add up to 1 msec to the sweep time. This sweep impact should be taken into account when configuring the PLC constant sweep mode and setting the CPU watchdog timeout.

Additional Serial Ports

The CPX928 board is equipped with two newly designed serial ports in addition to the standard serial port on previous CPU models. One of the new ports is RS-232 standard (Port 1) and the other is RS-422 / 485 standard (Port 2). These additional serial ports support the following baud rates: 1200, 2400, 9600, 19200, 38400, and 57600. Note that they do not yet support 115K baud. Both ports can be operated simultaneously without dropping characters up to 57600 baud.

The previous standard IC697 serial port (Port 3) is still the primary connection port for the serial programmer.

The SNP Slave protocol is the only protocol supported by the new ports in Release 7.80 and later. All services available through the standard SNP Port 3 are available through the new ports with these exceptions: (1) cannot do Store / Load of Logic and / or Configuration; and, (2) cannot do Datagrams (Datagrams are the services by which the MS-DOS and Windows programming packages monitor reference table data and program animation). Support for these services will be in a subsequent release.

The HMI programming software does use services other than Datagrams to monitor reference data, and these services are supported through these ports. This means you could use the HMI programming software for monitoring data within the PLC.

The new serial ports can be configured by both MS-DOS and Windows programming packages for selecting baud rate, parity, stop bits, etc.

User Flash Memory

The CPX928 board supports a user flash memory option which allows you to store program logic, configuration data, reference tables, passwords, and the OEM key to the flash memory device located on the CPX928. This feature supports the current flash memory operation available on the IC697CPU782 with 256K flash memory daughterboard.

Problems Resolved by this Release

1. The CPU would fail if Loss of Module or System Configuration Mismatch faults were logged against an Ethernet module. This failure only occurred if point faults were enabled in the CPU and the status word for the Ethernet Module was configured for %R memory.
2. Large FBC Configuration Files (more than 4K bytes) were not being transferred completely on powerup.
3. User Flash Operations for the CPX CPU boards could not be used when an Ethernet Adapter board was in the system. Doing so would result in failure of the PLC CPU.
4. The masked compare function block did not operate correctly when the first input parameter (first bit string) was not aligned on a word boundary (for example, %M0009 instead of %M0017). Using the masked compare function block in this way would access a byte in memory just before the MASK parameter resulting in an incorrect mask being applied on an invalid memory access.
5. When Run Mode Store is used to delete programs and more than 8 programs exist in the PLC, the subsequent Run Mode Store operations that add programs can sometimes result in one of the programs being deleted.
6. The total program logic size returned by the PLC to the Programmer, when at least one C Program Block is defined, is incorrect.

7. The size of Standalone C programs reported in the Program Memory screen of the IC697 MS-DOS Programming Software is too large by about 500 bytes. Therefore, this screen may indicate that a Standalone C program slightly larger than the program limit has been stored to the PLC CPU.

8. Application changes with more than 200 program blocks in CPU: The CPU now correctly returns the list of stored program blocks when more than 200 program blocks (including _MAIN) are used. Previously, an invalid list was returned which could cause attempts to Run Mode Store via Ethernet to fail resulting in the MS-DOS Programming Software to continuously report "BUSY." Likewise, a store of hardware configuration without also storing the Logic Program sometimes failed if the CPU already contained more than 200 program blocks. In both of these cases, the original Logic Program and Hardware Configuration remained intact in the CPU and control was unaffected.

   Programs having fewer than 200 program blocks did not manifest this problem. Also, releases prior to Release 7.00 did not have this problem.

   As of the date of this CPU release, the Host Communications Toolkit (HCT) still has a problem with more than 200 program blocks. HMI and other software packages that use the HCT to obtain the list of program block names from the CPU may experience communication failures when the application has more than 200 program blocks.

New Features and Functionality

1. **Clock Synchronization using FIP and/or SIO Module.** The Clock Synchronization feature allows the user to synchronize the CPU's Time-of-Day clock to a master clock external to the CPU. Two types of synchronization are supported: a) External Clock Synchronization which synchronizes based on a timestamp from the FIP network that identifies the point at which a signal is sent to the SIO module, and b) Network Clock Synchronization where the time is synchronized using the FIP network.

2. **Multi-threaded LD Program Capability (MTLD).** The MTLD feature allows you to have, in effect, multiple LD programs by giving C programs the ability to call LD blocks in the LD program.

3. **Run Mode Store in Microcycle Sweep Mode.** Run Mode Store is now permitted when in microcycle mode. Programs are swapped at a point where no programs are executing in the system.

4. **Read/Write of PLC CPU Memory using Service Request Function Block.** Selected memory types can be read or written using a new service request function block. The list of memory types is limited to Bulk Memory, FIP Specific Information, and the BCP direct cache.

5. **Bulk Memory Access (BMA).** BMA provides a large block of memory that can be accessed from anywhere in your program. Possible uses include recipe files, bulk storage, memory allocation, temporary memory blocks, etc.

6. **C Toolkit Enhancements.** Version 5 of the C Toolkit supports access to BMA (feature 5 above) and supports MTLD (feature 2 above).

Restrictions and Open Problems

1. If an expansion rack powers up while the CPU in the main rack is in the RUN mode, the slot fault contacts will prematurely indicate that the modules in the expansion rack are not faulted *before* they complete their power up.

2. When there is no logic stored in a CPU module, the %Q and %M tables will be cleared when the CPU is placed in RUN mode. In this context, *no logic stored* means that no program had ever been stored or that the clear function on the MS-DOS programming software had been used to clear logic and configuration.

3. When the Bit Sequencer sequences from one step to another, the negative transitional contact that corresponds to the original step is not set. The transition contact for the new step is set and remains set until the sequencer sequences to the next step. This operation is identical to the operation of the previous versions of the CPU firmware.

4. If multiple faults exist in an IC697 PLC remote drop and one of them is corrected, a FAULT contact that uses the remote drop's module reference will incorrectly indicate that no faults exist at the remote drop.

5. An incorrectly formatted COMMREQ (for example, incorrect task id field) directed to a PCM or CMM module does not result in an error being logged in the PLC fault table. Correctly formatted COMMREQs operate normally.

6. A large number of COMMREQs (typically greater than 8) sent to a given board in the same sweep may cause a Module Software fault to be logged in the PLC fault table. The fault group is MOD_OTHR_SOFTWR (16t, 10h) and the error code is COMMREQ_MB_FULL_START (2). When this occurs, the *FT* output of the function block will also be set. To prevent this situation, COMMREQs issued to a given board should be spread across multiple sweeps so that only a limited number (typically 8 or less) of COMMREQs are sent to a given board in each sweep. In addition, the *FT* output parameter should be checked for errors. If the *FT* output is set (meaning that an error has been detected), the COMMREQ should be re-issued by the application logic.

7. When attempting simultaneous loads of logic through multiple ethernet connections and a serial connection, the loads through the ethernet connection may fail with a communication timeout.

8. The size of Standalone C programs reported in the Program Memory screen of the MS-DOS programming software is too large by about 500 bytes. Therefore, this screen may indicate that a Standalone C program slightly larger than the program limit has been stored to the PLC CPU.

9. On occasion, the PLC may fail to respond to an SNP attach message issued through the new additional Serial Ports (Port 1 or Port 2). Several retries of the SNP Attach message may be necessary to successfully attach to the PLC via these two ports. Therefore, users developing their own SNP applications to run on these two ports should design and code for multiple SNP Attach retries.

Additions to the PLC Reference Manual

Wait Mode Comm_REQs

Wait mode COMM_REQs cannot be directed to the new serial ports (ports 1 and 2). This should be added to page 4-91 of the H version of the *Programmable Logic Controller Reference Manual*.

MOV_BIT Instruction

The documentation for the MOV_BIT instruction indicates that transition references are modified only for the bits in the range of the function block (page 4-76 of the H version of the *Programmable Logic Controller Reference Manual*). The manual should state that the transition references of all bytes in the range are modified.